

IFC Series

Integrated Flow Control Valve

A configurable kit of parts which can be integrated into hydraulic manifold blocks to give pressure compensated flow control.

Flow control valves maintain the flow rate of hydraulic fluid to a specified value.

Applications include hydraulic cylinders required to extend or retract at constant speeds and hydraulic motors required to rotate at constant speeds. When used with a fixed delivery pump the excess flow is By-Passed across a relief valve.

Specifications

Maximum Rated Pressure:
Maximum Rated Flow:

Porting:

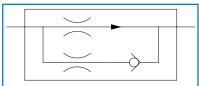
Materials: Internal Materials:

Seals:

210 bar, 3000 psi 14 L/min, 3.7 US gpm SAE, BSPP & NPTF Steel and Aluminium

NBR

Symbol:





Features

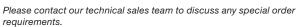
- Pressure compensated to ensure a constant flow rate under varying pressures.
- Pre-set in factory to customer requirements at any flow rate between 1.5 L/min - 16 L/min, 0.5 US gpm - 4 US gpm.
- Uncontrolled flow is permitted in reverse direction.
- Optional body to configure as inline valve.
- In line flow control valve version available, ILFC series.





Step 1: Choose Part Number for Flow Size Spool

DADT NUMBER	NOMINAL FLOW		
PART NUMBER	L/min	US gpm	
TSK3611-8	0.5	0.13	
TSK3611-4	0.8	0.21	
TSK3611-5	1.1	0.29	
TSK3611-6	1.4	0.37	
TSK3611-7	1.6	0.42	
TSK3611-9	1.8	0.48	
TSK3611	2.0	0.53	
TSK3611-21	2.1	0.55	
TSK3611-10	3.0	0.79	
TSK3611-19	3.3	0.87	
TSK3611-22	3.6	0.95	
TSK3611-11	3.9	1.03	
TSK3611-1	4.0	1.06	
TSK3611-23	4.2	1.11	
TSK3611-12	4.6	1.22	
TSK3611-20	4.8	1.27	
TSK3611-13	5.0	1.32	
TSK3611-2	6.0	1.56	
TSK3611-14	6.4	1.69	
TSK3611-15	7.2	1.90	
TSK3611-16	11.2	2.96	
TSK3611-17	11.8	3.12	
TSK3611-18	12.7	3.35	



Step 2: Choose Part Number for Retainer

PART NUMBER	PORTING	
TSK3614	1/4" BSPP	
TSK6174	1/4" NPTF*	
TSK6993	7/16" -20UN #4 SAE ORB	

^{*} All NPTF threads are to ANSI B1.20.3 -1976 Class 1. As stated in the standard it is recommended that "sealing is accomplished by the means of a sealant applied to the thread". NPT fittings may also be used to connect to NPTF ports (also with a sealant applied to the thread).

Step 3: Optional Body**. Choose Part Number for Body

PART NUMBER	PORTING	
TSK3615	1/4" BSPP	
TSK6175	1/4" NPTF*	
TSK6992	7/16" -20UN #4 SAE ORB	

^{**} To enable to use as an inline flow control valve.



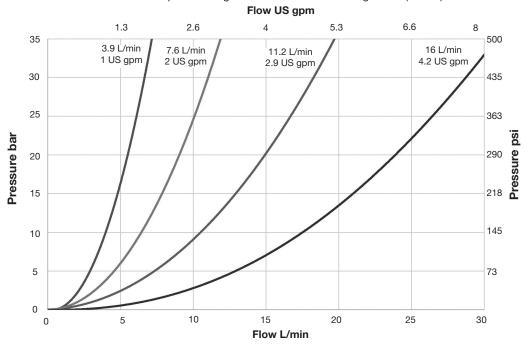






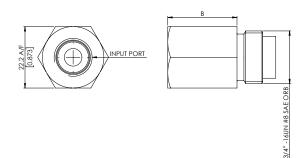
Reverse Flow Typical Pressure Drop

All tests completed using ISO32 Mineral oil at 40 degrees C (32 cSt)



Installation Details Dimensions in mm [Inches]

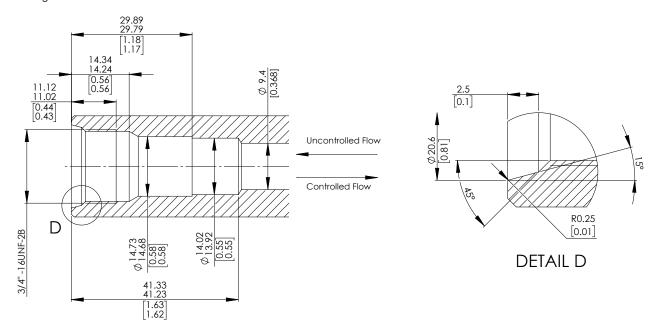
Retainer Details



	(5
	6	P

INPUT PORT	В		
UNITS	mm	Inch	
1/4" BSPP	6.7	0.264	
1/4" NPTF*	25	0.984	
7/16" -20UN #4 SAE ORB	6.7	0.264	

Mounting Details



Webtec reserve the right to make improvements and changes to the specification without notice